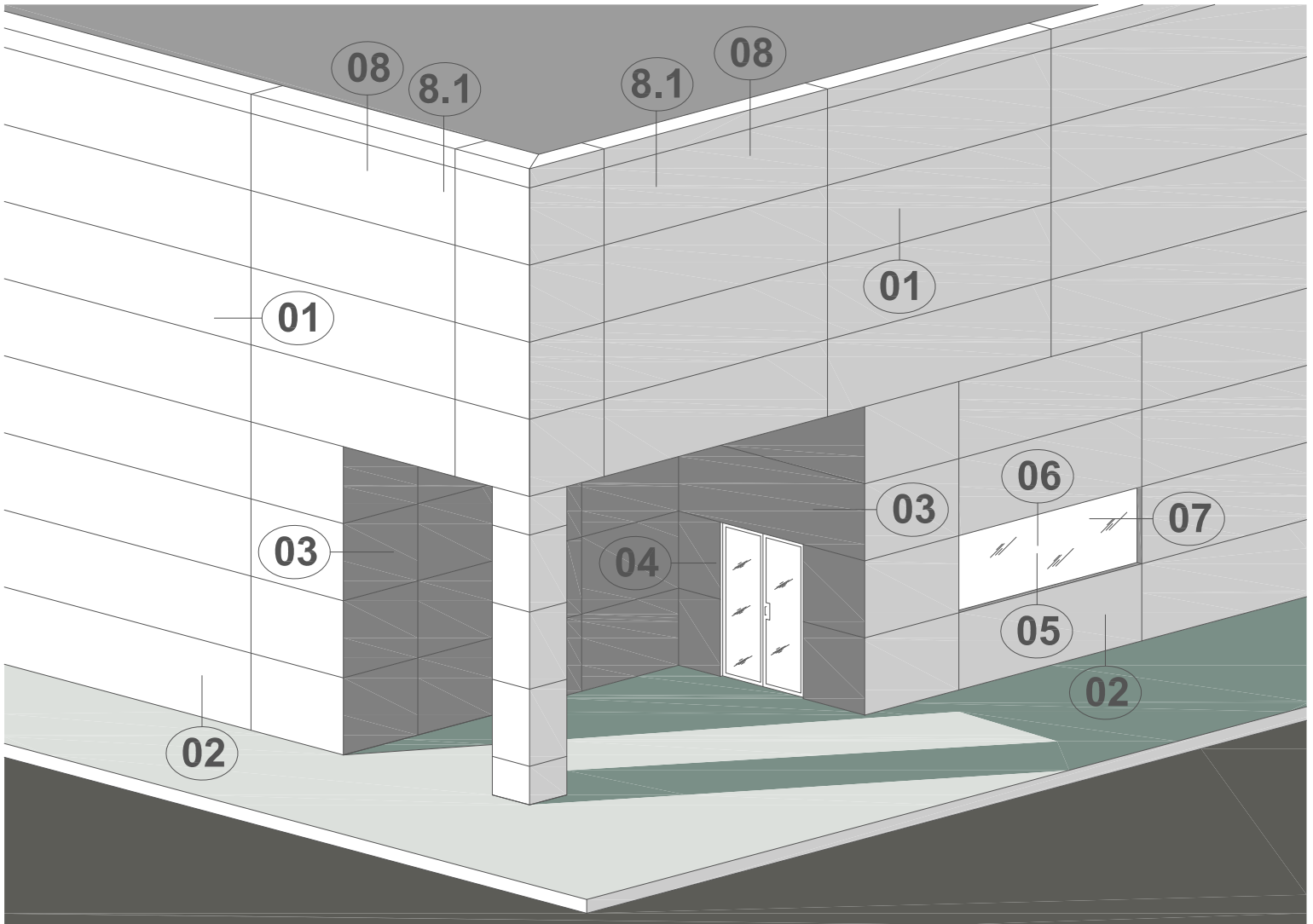


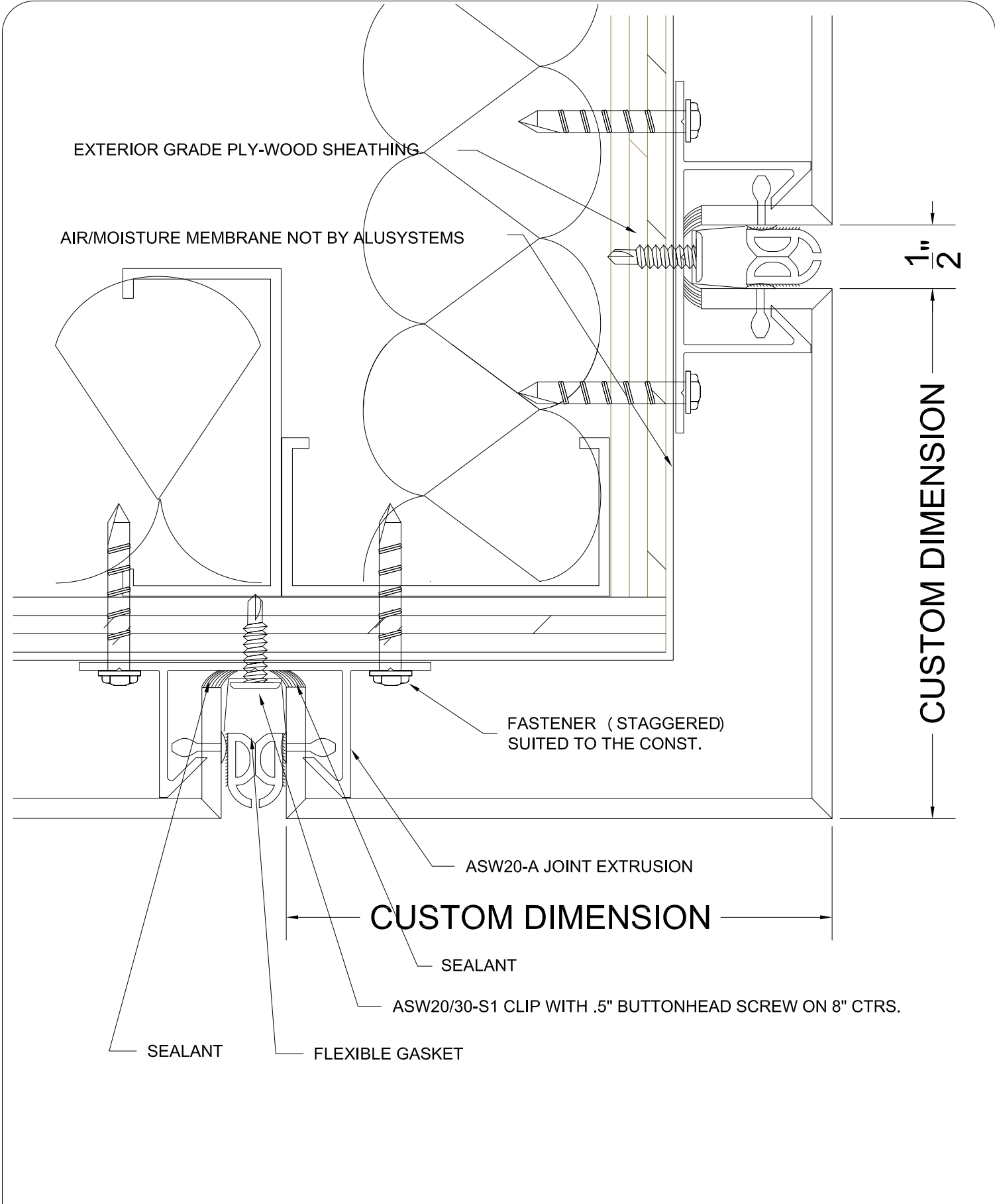
SERIES 20 SYSTEM



KEY ELEVATION

Series 20 Dry Joint
Aluminum Composite
Wall Panel System

- ① Typical Panel Joint
- ② Foundation/Curb Detail
- ③ Outside Corner Detail
- ④ Inside Corner Detail
- ⑤ Window Sill Detail
- ⑥ Window/Door Head
- ⑦ Window/Door Jamb
- ⑧ Standard Parapet Detail
- 8.1 Alternate Parapet Detail



EXTERIOR GRADE PLY-WOOD SHEATHING

AIR/MOISTURE MEMBRANE NOT BY ALUSYSTEMS

1" / 2

CUSTOM DIMENSION

FASTENER (STAGGERED)
SUITED TO THE CONST.

ASW20-A JOINT EXTRUSION

CUSTOM DIMENSION

SEALANT

ASW20/30-S1 CLIP WITH .5" BUTTONHEAD SCREW ON 8" CTRS.

SEALANT

FLEXIBLE GASKET

DATE:
07/11/2013

TITLE:
SYSTEM 20 DRY SEAL - TYP. OUTSIDE CORNER DETAIL

DWG. NO.
S20-03

SCALE:
FULL SCALE

ALUSYSTEMS